



**Steel Construction Certification Scheme Limited**  
4 Whitehall Court, Westminster, London SW1A 2ES  
Tel: +44 (0) 20 7839 3980  
Fax: +44 (0) 20 7747 8199  
Email: [sccs@steelconstruction.org](mailto:sccs@steelconstruction.org)  
[www.steelconstruction.org](http://www.steelconstruction.org)

## Welding Certificate

### 2273 – CPR – 0163 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an  
annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0163.  
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the  
Construction Products Regulation or CPR.

<b>Manufacturer</b>	<b>M J Patch Engineering Ltd</b>
<b>Facilities of the Manufacturer:</b>	<b>Sparfield, Regil Lane, Winford, North Somerset, BS40 8AX</b>
<b>Standard</b>	<b>BS EN 1090-2: 2008 + A1:2011</b>
<b>Execution Class</b>	up to EXC 2 according to BS EN 1090-2:2008+A1:2011
<b>Welding Process(es)</b>	135 – MAG welding with solid wire electrode 141 – TIG welding with solid filler material (wire/rod)
<b>Base Material(s)</b>	Up to and including S355 in accordance with BS EN 10025-2 Up to and including S355 in accordance with BS EN 10025-6 1.4301 (X5CrNi18-10), 1.4307 (X2CrNi18-9), 1.4401 (X5CrNiMo17-12-2) 1.4404 (X2CrNiMo17-12-2) in accordance with BS EN 10088-2
<b>Responsible Welding Coordinator</b>	O George - BCSA RWC route (up to and including EXC 2) T George - SCCS approved course (up to and including EXC 2)
<b>Alternate</b>	A Raines - BCSA RWC route (up to and including EXC 2)
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> are implemented.
<b>Date of first issue</b>	<b>June 2014</b>
<b>Date of this issue</b>	<b>20 June 2016</b>
<b>Date of expiry</b>	<b>05 June 2019</b>
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standard's requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

  
**Chairman:**  
Dr S Pike MIMMM C.Eng

  
**Scheme Manager:**  
SL Blackman Dip NEBOSH  
Env Dip NEBOSH CMIOASH ACQI