



Steel Construction Certification Scheme Limited

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Welding Certificate

2273 – CPR – 0163 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0163. This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer	M J Patch Structures Ltd
Facilities of the Manufacturer:	Unit C, Winford Business Park, Chew Road, Winford, Somerset, BS40 8HJ
Standard	BS EN 1090-2: 2008 + A1:2011
Execution Class	up to EXC 2 according to BS EN 1090-2:2008+A1:2011
Welding Process(es)	135 – MAG welding with solid wire electrode
Base Material(s)	Up to and including S355 in accordance with BS EN 10025-2 Up to and including S355 in accordance with BS EN 10025-6
Responsible Welding Coordinator	A Raines - BCSA RWC route (up to and including EXC 2)
Alternate	O George - BCSA RWC route (up to and including EXC 2)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.
Date of first issue	June 2014
Date of this issue	20 June 2016
Date of expiry	05 June 2019
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standard's requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

Chairman:
Dr S Pike MIMMM C.Eng

Scheme Manager:
SL Blackman Dip NEBOSH
Env Dip NEBOSH CMIOSH ACQI